schräg verzahnt, linkssteigend 19° 31’ 42", ohne Bohrung
helical tooth system, left-hand, 19° 31’ 42", without bore

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1) Mit Vorbohrung Ø40°/7 / with bore Ø40°/7

Zur Weiterbearbeitung können die Räder am Außendurchmesser d*k oder am Bund d*N aufgenommen werden (siehe Seite ZF-11).
The pinion could be fixed at d*k or d*N to be reworked (see page ZF-11).

Maximale Bohrung des Zahrades auf Anfrage. / Maximum bore diameter of the pinion on request.